

INSTRUCTIONS

FOR TRANSFERS

APPLICATION

V23.01 | JANUARY 2025

<div><div>T-Shirt</div><div></div><div>Polo shirt</div><div></div><div>Sweatshirt</div><div></div></div> <div>Cotton / Polyester / Polyamide</div>	<div>SCREEN PRINTING TRANSFER</div> <div>MONOCOLOUR AND MULTICOLOUR</div> <div></div>	<div>DTF TRANSFER</div> <div>DIRECT TO FILM</div> <div></div>	<div>DIGITAL TRANSFER MSO</div> <div>ON PAPER</div> <div></div>	<div>DIGITAL TRANSFER</div> <div>MSO / MSO PREMIUM</div> <div>ON POLYESTER</div> <div></div>	<div>SOFTSHELL TECHNICAL TRANSFER</div> <div>SCREEN PRINTING AND DIGITAL MSO</div> <div></div>	<div>EXTENSO TECHNICAL TRANSFER</div> <div>MONOCOLOUR AND MULTICOLOUR</div> <div></div>	<div>SUBLIMATION TRANSFER*</div> <div></div>	<div>1. For screen transfers with fluorescent or effect inks (retroreflective, phosphorescent, blacklight), we recommend pressing at 140°C for 12 seconds. For 140 °C for 10 seconds.</div> <div>2. For a transfer with antimigrant applied to a sublimated textile, we recommend pressing at 140°C for 15 seconds..</div> <div>3. For MSO / MSO PREMIUM digital transfer with antimigrant, we recommend pressing first press at 140-160°C for 5 seconds, wait 5 seconds and then press again at 140-160°C for 12 seconds.</div> <div>4. Sublimation transfers only work on 100% white polyester fabric.</div> <div><div>WARNING</div><div>These technical data are based on extensive testing.</div><div>Due to possible variations, these should be regarded as guidelines.</div><div>We recommend a compatibility test hardware compatibility test.</div><div>Our indications do not imply any legal guarantee of product characteristics.</div></div>
<div><div>Sport T-Shirt</div><div></div><div>Tracksuit</div><div></div></div> <div>Polyester</div>	<div>150 °C</div> <div>12 seconds</div> <div>3 bars</div> <div>Cold peel</div>	<div>150 °C</div> <div>12 seconds</div> <div>3,5 bars</div> <div>Cold peel</div>	<div>125 °C</div> <div>12 seconds</div> <div>3 bars</div> <div>Cold peel</div>	<div>160 - 170 °C</div> <div>12 - 15 seconds</div> <div>3 bars</div> <div>Hot peel</div> <div>IMMEDIATELY,</div> <div>IN ONE GO !</div>	<div>Not applicable</div>	<div>140-160 °C²</div> <div>12 seconds</div> <div>3 bars</div> <div>Hot peel</div>	<div>190 °C</div> <div>45 seconds</div> <div>2,5 - 3 bars</div> <div>Hot peel</div>	<div>FOR THICK TEXTILE (pique knit, sweatshirt, etc.)</div> <div>1 // Position transfer and place parchment paper on top. Press at 150°C for 10 seconds.</div> <div>2 // Wait 5 seconds.</div> <div>3 // Re-press at 150°C for 10 seconds.</div> <div>4 // Peel cold.</div>
<div><div>Jacket</div><div></div><div>Parka</div><div></div><div>Bodywarmer</div><div></div><div>Safety vest</div><div></div><div>Workwear</div><div></div></div> <div>Polyester</div>	<div>130 °C¹²</div> <div>12 seconds³</div> <div>3 bars</div> <div>Cold peel</div>	<div>140 °C</div> <div>12 seconds</div> <div>3,5 bars</div> <div>Cold peel</div>	<div>125 °C</div> <div>12 seconds</div> <div>3 bars</div> <div>Cold peel</div>	<div>140 - 160 °C</div> <div>12 - 15 seconds</div> <div>3 bars</div> <div>Hot peel</div> <div>IMMEDIATELY,</div> <div>IN ONE GO !</div>	<div>Not applicable</div>	<div>140-160 °C²</div> <div>12 seconds</div> <div>3 bars</div> <div>Hot peel</div>	<div>Not applicable</div>	<div>1 // Place a piece of greaseproof paper on the textile and press at 150°C for 10 seconds.</div> <div>2 // Place transfer and press at 150°C for 10 seconds.</div> <div>3 // Wait 5 seconds.</div> <div>4 // Re-press at 150°C for 10 seconds.</div> <div>5 // Peel cold.</div>
<div><div>Raincoat</div><div></div><div>Umbrella</div><div></div><div>Cap</div><div></div><div>Bonnet</div><div></div><div>Gloves</div><div></div></div> <div>Polyamide</div>	<div>130 - 150 °C¹²</div> <div>12 seconds³</div> <div>2,5 bars</div> <div>Cold peel</div>	<div>140 °C</div> <div>12 seconds</div> <div>3,5 bars</div> <div>Cold peel</div>	<div>125 °C</div> <div>12 seconds</div> <div>3 bars</div> <div>Cold peel</div>	<div>140 - 160 °C</div> <div>12 - 15 seconds</div> <div>3 bars</div> <div>Hot peel</div> <div>IMMEDIATELY,</div> <div>IN ONE GO !</div>	<div>Not applicable</div>	<div>140-160 °C²</div> <div>12 seconds</div> <div>3 bars</div> <div>Hot peel</div>	<div>Not applicable</div>	<div>1 // Place a piece of greaseproof paper on the textile and press at 150°C for 10 seconds.</div> <div>2 // Place transfer and press at 150°C for 10 seconds.</div> <div>3 // Wait 5 seconds.</div> <div>4 // Re-press at 150°C for 10 seconds.</div> <div>5 // Peel cold.</div>
<div><div>Luggage</div><div></div><div>Tote bag</div><div></div></div> <div>Cotton / Polyester / Polyamide</div>	<div>140 - 150 °C¹²</div> <div>15 seconds³</div> <div>3 bars</div> <div>Cold peel³</div>	<div>150 °C</div> <div>15 - 20 seconds</div> <div>3,5 bars</div> <div>Cold peel</div>	<div>125 °C</div> <div>12 seconds</div> <div>3 bars</div> <div>Cold peel</div>	<div>140 - 160 °C</div> <div>12 - 15 seconds</div> <div>3 bars</div> <div>Hot peel</div> <div>IMMEDIATELY,</div> <div>IN ONE GO !</div>	<div>Not applicable</div>	<div>Not applicable</div>	<div>Not applicable</div>	
<div><div>Jute canvas</div><div></div></div> <div></div>	<div>140 - 150 °C¹²</div> <div>15 seconds³</div> <div>3 bars</div> <div>Cold peel³</div>	<div>140 - 150 °C</div> <div>20 seconds</div> <div>3,5 bars</div> <div>Cold peel</div>	<div>125 °C</div> <div>12 seconds</div> <div>3 bars</div> <div>Cold peel</div>	<div>140 - 160 °C</div> <div>12 - 15 seconds</div> <div>3 bars</div> <div>Hot peel</div> <div>IMMEDIATELY,</div> <div>IN ONE GO !</div>	<div>Not applicable</div>	<div>Not applicable</div>	<div>Not applicable</div>	
<div><div>Softshell vest</div><div></div></div> <div>Softshell</div>	<div>Not applicable</div>	<div>Not applicable</div>	<div>Not applicable</div>	<div>Not applicable</div>	<div>140 - 160 °C</div> <div>12 seconds</div> <div>HOT peel</div> <div>MSO</div> <div>140-160 °C</div> <div>12 seconds</div> <div>HOT peel</div> <div>MONO</div>	<div>Not applicable</div>	<div>Not applicable</div>	<div>1 // Place a piece of greaseproof paper on the textile and press at 150°C for 12 seconds.</div> <div>2 // Position the transfer and place a piece of greaseproof paper on top.</div> <div>Press at 150°C for 12 seconds.</div> <div>3 // Peel cold.</div> <div>4 // Re-press at 150°C for 12 seconds to anchor.</div>
<div><div>Swimwear</div><div></div><div>Diving suit</div><div></div></div> <div>Elastane / Neoprene</div>	<div>Not applicable</div>	<div>Not applicable</div>	<div>Not applicable</div>	<div>Not applicable</div>	<div>Not applicable</div>	<div>140-160 °C²</div> <div>12 seconds</div> <div>3 bars</div> <div>Hot peel</div>	<div>Not applicable</div>	